

AMENDMENTS TO THE SPECIFICATION:

Please replace paragraph [0014] with the following amended paragraph:

[0014] The second end 46 of the jaw rod 30 is generally coupled to the collar 90 for operational movement. The second end may include a radial recess 32 and a coupling member 42 to be operationally coupled to the collar as described in greater detail below. The jaw rods 30 are movable between a coupled position and a removable position by rotating the jaw rods about the bore axis 66 when the radial locator 56 is disengaged. More specifically, in the coupled position, the coupling member 42 is coupled to the collar 90. The radial locator ~~46~~ 56 may engage the groove 34 in the coupled position to prevent movement about the bore axis 66. The size and shape of the jaw rods 30 may also depend on the application and size of the workpiece 16.